FOREWORD

This manual contains an introductory description on HYOSUNG $\[\] Commet 250 \] \| \[\] Commet 125 \] and proce-$

dures for its inspection/service and overhaul of its main components.

Other information considered as generally known is not included.

Read GENERAL INFORMATION section to familiarize yourself with outline of the vehicle and MAINTENANCE and other sections to use as a guide for proper inspection and service.

This manual will help you know the vehicle better so that you can assure your customers of your optimum and quick service.

- This manual has been prepared on the basis of the latest specification at the time of publication. If modification has been made since then, difference may exist between the content of this manual and the actual vehicle.
- Illustrations in this manual are used to show the basic principles of operation and work procedures. They may not represent the actual vehicle exactly in detail.

This manual is intended for those who have enough knowledge and skills for servicing HYOSUNG vehicles. Without such knowledge and skills, you should not attempt servicing by relying on this manual only.

Instead, please contact your nearby authorized HYOSUNG motorcycle dealer.

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HYOSUNG MOTORS & MACHINERY INC.

HOW TO USE THIS MANUAL

TO LOCATE WHAT YOU ARE LOOKING FOR:

- 1. The text of this manual is divided into sections.
- 2. As the title of these sections are listed on the previous page as GROUP INDEX, select the section where you are looking for.
- 3. Holding the manual as shown at the right will allow you to find the first page of the section easily.
- 4. On the first page of each section, its contents are listed. Find the item and page you need.



COMPONENT PARTS

Example: Front wheel



SYMBOL

Listed in the table below are the symbols indicating instructions and other information necessary for servicing and meaning associated with them respectively.

SYMBOL	DEFINITION	SYMBOL	DEFINITION
	Torque control required. Data beside it indicates specified torque.	1324	Apply THREAD LOCK "1324".
P	Apply oil. Use engine oil unless otherwise specified.	BF	Apply or use brake fluid.
<i>F</i> ⊗H	Apply SUPER GREASE "A".	A ∨ ,	Measure in voltage range.
FOH	Apply SUPER GREASE "C".		Measure in resistance range.
FOH	Apply SILICONE GREASE.		Measure in current range.
FOH	Apply MOLY PASTE.	TOOL	Use special tool.
1215	Apply BOND "1215".		



Г _{Соте}т 125 ј

NOTE

Difference between photographs and actual motorcycles depends on the markets.

GENERAL INFORMATION

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WARNING / CAUTION / NOTE

Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words WARNING, CAUTION and NOTE have special meanings. Pay special attention to the messages highlighted by these signal words.

Indicates a potential hazard that could result in death or injury.

Indicates a potential hazard that could result in vehicle damage.

NOTE

Indicates special information to make maintenance easier or instructions cleaner.

Please note, however, that the warning and cautions contained in this manual cannot possibly cover all potential hazards relating to the servicing, or lack of servicing, of the motorcycle. In addition to the WARNING and CAUTION stated, you must use good judgement and basic mechanical safety principles. If you are unsure about how to perform a particular service operation, ask a more experienced mechanic for advice.

GENERAL PRECAUTIONS

- Proper service and repair procedures are important for the safety of the service machanic and the safety and reliability of the vehicle.
- When 2 or more persons work together, pay attention to the safety of each other.
- ***** When it is necessary to run the engine indoors, make sure that exhaust gas is forced outdoors.
- When working with toxic or flammable materials, make sure that the area you work in is well-ventilated and that you follow all off the material manufacturer's instructions.
- ***** Never use gasoline as a cleaning solvent.
- To avoid getting burned, do not touch the engine, engine oil or exhaust system during or for a while after engine operation.
- After servicing fuel, oil, exhaust or brake systems, check all lines and fittings related to the system for leaks.

- ***** If parts replacement is necessary, replace the parts with HYOSUNG Genuine Parts or their equivalent.
- When removing parts that are to be reused, keep them arranged in an orderly manner so that they may be reinstalled in the proper order and orientation.
- * Be sure to use special tools when instructed.
- Make sure that all parts used in reassembly are clean, and also lubricated when specified.
- **When use of a certain type of lubricant, bond, or sealant is specified, be sure to use the specified type.**
- When removing the battery, disconnect the negative cable first and then positive cable. When reconnecting the battery, connect the positive cable first and then negative cable, and replace the terminal cover on the positive terminal.
- When performing service to electrical parts, if the service procedures do not require use of battery power, diconnect the negative cable at the battery.
- Tighten cylinder head and case bolts and nuts, beginning with larger diameter and ending with smaller diameter, from inside to outside diagonally, to the specified tightening torque.
- Whenever you remove oil seals, gaskets, packing, O-rings, locking washers, cotter pins, circlips, and certain other parts as specified, be sure to replace them with new ones. Also, before installing these new parts, be sure to remove any left over material from the mating surfaces.
- Never reuse a circlip. When installing a new circlip, take care not to expand the end gap larger than required to slip the circlip over the shaft. After installing a circlip, always ensure that it is completely seated in its groove and securely fitted.
- Do not use self-locking nuts a few times over.
- Use a torque wrench to tighten fasteners to the torque values when specified. Wipe off grease or oil if a thread is smeared with them.
- After reassembly, check parts for tightness and operation.

- To protect environment, do not unlawfully dispose of used motor oil and other fluids: batteries, and tires.
- To protect Earth's natural resouces, properly dispose of used vehicles and parts.

SERIAL NUMBER LOCATION

The frame serial number or V.I.N. (Vehicle Identification Number) is stamped on the steering head tube. The engine serial number is located on the left upside of crankcase assembly.

These numbers are required especially for registering the machine and ordering spare parts.

● FRAME SERIAL NUMBER



 \odot ENGINE SERIAL NUMBER



FUEL AND OIL RECOMMENDATION

\odot FUEL

Gasoline used should be graded 85~95 octane (Research Method) or higher. An unleaded gasoline type is recommended.

⊙ ENGINE OIL

■ ENGINE OIL SPECIFICATION

Classification system	Grade
API	Over SG
SAE 10W/30 or 10W/40	

* If an SAE 10W/30 or 10W/40 motor oil is not available, select an alternative according to the following chart.

Use a premium quality 4-stroke motor oil to ensure longer service life of your motorcycle.



WARNING

- Don't mix the unrecommended oil. It could damage the engine.
- $\boldsymbol{\diamondsuit}$ When refilling the oil tank, don't allow the dust to get inside.
- Mop the oil spilt.
- Don't put the patch on the cap. It could disturb the oil to be provided and damage the engine.

⊙ BRAKE FLUID

Specification and classification: DOT3 or DOT4

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never re-use brake fluid left over from a previous servicing, which has been stored for a long period.

● FRONT FORK OIL

Use fork oil : TELLUS #22

BREAK-IN PROCEDURES

During manufacture only the best possible materials are used and all machined parts are finished to a very high standard but it is still necessary to allow the moving parts to "BREAK-IN" before subjecting the engine to maximum stresses. The future performance and reliability of the engine depends on the care and restraint exercised during its early life. The general rules are as follows:

Keep to these break-in procedures:

Initial 800km	Less than 1/2 throttle
Up to 1,600km	Less than 3/4 throttle

- Upon reaching an odometer reading of 1,600 km you can subject the motorcycle to full throttle operation.
- Do not maintain constant engine speed for an extended period during any portion of the break-in. Try to vary the throttle position.

CYLINDER CLASSIFICATION

The engine of *Commet 250*] / *Commet 125*] is composed of the two cylinder, is classified into the front cylinder and rear cylinder as basis of the motorcycle ahead.



EXTERIOR ILLUSTRATION (Commet 250])







SPECIFICATIONS

DIMENSIONS AND DRY MASS

	Connet 250	Commet 125
Overall length	2,080 mm (81.9 in)	←
Overall width	760 mm (29.9 in)	←
Overall height	1,120 mm (44.1 in)	←
Wheelbase	1,455 mm (53.7 in)	←
Ground clearance	180 mm (7.1 in)	←
Unladen mass	170 kg (375 lbs)	167 kg (368 lbs)

ENGINE

	Connet 250	Commer 125
Туре	Four-stroke, DOHC, air-cooled and oil-cooled	←
Number of cylinder	V-2 cylinder	←
Bore	57.0 mm (2.24 in)	44.0 mm (1.73 in)
Stroke	48.8 mm (1.92 in)	41.0 mm (1.61 in)
Piston displacement	249 cm³ (15.2 in ³)	124.7 cm³ (7.6 in ³)
Carburetor	BDS 26TYPE (DOUBLE)	←
Starter system	Electric starter	←
Lubrication system	Wet sump	←

TRANSMISSION

	Connet 250	Commet 125
Clutch	Wet multi-plate type	◄
Transmission	5-speed constant mesh	◄
Gearshift pattern	1-down, 4-up	◄
Final reduction	3.286	3.714
Gear ratio, 1st	2.462	2.750
2nd	1.556	1.786
3rd	1.190	1.350
4th	0.957	1.091
5th	0.840	0.913
Drive chain	520 HO 112 links	428 HO 136 links

1-9 GENERAL INFORMATION

CHASSIS

	Comst 250	Comst 125
Front suspension	Telescopic type	◄
Rear suspension	Swingarm type	<
Steering angle	33 ° (right & left)	◄
Caster	25.5 °	←
Trail	85 mm (3.35 in)	76 mm (2.29 in)
Front brake	Disk brake	◄
Rear brake	Disk brake	◄
Front tire size	110/70 - 17 54H	←
Rear tire size	150/70 - 17 69H	←
Front fork stroke	120 mm (4.72 in)	←

ELECTRICAL

	Connect 250	Connet 125
Ignition type	"CDI" type	←
la stra stratas	13 ° B.T.D.C.at 2,000 rpm and	
Ightton uning	30 ° B.T.D.C.at 6,000 rpm	
Spark plug	CR8E	←
Battery	12V 12Ah	←
Fuse	15 A	←
	HI : 60 W	HI : 35 W
nead lamp	LO : 55 W	LO : 35 W
Turn signal lamp	10 W	←
Brake / Tail lamp	21 / 5 W	◄
Speedometer lamp	1.7 W×3	←
High beam indicator lamp	1.7 W	←
Turn signal indicator lamp(right & left)	1.7 W×2	←
License plate lamp	5 W	←
Neutral indicator lamp	1.7 W	←

CAPACITIES

	Comst 250	Comst 125
Fuel tank	17.0 l	<
Engine oil, oil change	1,450 ml	←
with filter change	1,500 ml	←
overhaul	1,800 m l	1,650 ml
Front fork oil (One side)	400 ± 2.5 cc	262 cc

NOTE

The specifications are subject to change without notice.

PERIODIC MAINTENANCE

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PERIODIC MAINTENANCE SCHEDULE

The chart below lists the recommended intervals for all the required periodic service work necessary to keep the motorcycle operating at peak performance and economy.

More frequent servicing should be performed on motorcycles that are used under severe conditions.

PERIODIC MAINTENANCE CHART

\odot ENGINE

Interval Item	Initial 1,000 km	Every 4,000 km	Every 8,000 km	page
Air cleaner element	Clean every 3,000 km · Replace every 12,000 km			2-6
Exhaust pipe nuts and	Tighten	Tighten	_	2-5
muffler mounting bolts				
Valve clearance adjust	Inspect	Inspect		2-3
Cylinder head nut	Tighten	Tighten		3-48
Cylinder head & Cylinder	—		Remove carbon	3-22
Spark plug	Clean	Clean	Replace	2-5
Fuel base	Inspect	Inspect	—	0.0
Fuernose	Replace every 4 years			2- 8
Engine oil filter	Replace	Replace	—	2-10
Engine oil	Replace	Replace	—	2-9
Throttle cable	Inspect	Inspect	—	2-7
Idle speed	Inspect	Inspect		2-7
Clutch	Inspect	Inspect		2-8

\odot CHASSIS

Interval	Initial 1,000 km	Every 4,000 km	Every 8,000 km	page
Drive chain	Clean and lubricate every 1,000km			2-11
Brake	Inspect	Inspect		2-13
Proko boso	Inspect	Inspect		0.40
Diake nose	Replace every 4 years			2-13
Brake fluid	Inspect	Inspect		0.40
	Replace every 2 years			2-13
Tires	Inspect	Inspect		2-18
Steering	Inspect	Inspect		2-17
Front forks		Inspect		2-17
Rear suspension		Inspect		2-17
Chassis bolts and nuts	Tighten	Tighten		2-18

Using poor quality replacement parts can cause your motorcycle to wear more quickly and shorten its useful life. Use only genuine Hyoung replacement parts or their equivalent.